



Hand Taps, *Left Hand*

Unified thread ANSI B 1.1

Maschi a mano, *filetto sinistro*

filettatura unificata ANSI B1.1



≈ **DIN 352** **HSS-G** **Tol. 2B**

UNC / UNF

| Nominal Diameter D | L 1 | L 2 | D 2 | ∅ | Art.-No. |
|-----------------------|-----|-----|-----|---|----------|
|-----------------------|-----|-----|-----|---|----------|

UNC 3-pcs

| | | | | | |
|-----------------|-----|----|------|------|-------|
| UNC Nr. 6 x 32 | 45 | 14 | 4.0 | 3.0 | 23006 |
| UNC Nr. 8 x 32 | 45 | 14 | 4.5 | 3.4 | 23008 |
| UNC Nr. 10 x 24 | 50 | 16 | 6.0 | 4.9 | 23010 |
| UNC Nr. 12 x 24 | 50 | 18 | 6.0 | 4.9 | 23012 |
| UNC 1/4 x 20 | 50 | 19 | 6.0 | 4.9 | 23014 |
| UNC 5/16 x 18 | 56 | 22 | 6.0 | 4.9 | 23016 |
| UNC 3/8 x 16 | 70 | 24 | 7.0 | 5.5 | 23018 |
| UNC 7/16 x 14 | 70 | 24 | 8.0 | 6.2 | 23020 |
| UNC 1/2 x 13 | 75 | 29 | 9.0 | 7.0 | 23022 |
| UNC 9/16 x 12 | 80 | 30 | 11.0 | 9.0 | 23024 |
| UNC 5/8 x 11 | 80 | 32 | 12.0 | 9.0 | 23026 |
| UNC 3/4 x 10 | 95 | 40 | 14.0 | 11.0 | 23030 |
| UNC 7/8 x 9 | 100 | 40 | 18.0 | 14.5 | 23034 |
| UNC 1" x 8 | 110 | 50 | 18.0 | 14.5 | 23038 |

UNF 2-pcs

| | | | | | |
|-----------------|-----|----|------|------|-------|
| UNF Nr. 10 x 32 | 45 | 14 | 6.0 | 4.9 | 24010 |
| UNF 1/4 x 28 | 50 | 18 | 6.0 | 4.9 | 24014 |
| UNF 5/16 x 24 | 56 | 22 | 6.0 | 4.9 | 24016 |
| UNF 3/8 x 24 | 63 | 22 | 7.0 | 5.5 | 24018 |
| UNF 7/16 x 20 | 63 | 22 | 8.0 | 6.2 | 24020 |
| UNF 1/2 x 20 | 75 | 24 | 9.0 | 7.0 | 24022 |
| UNF 9/16 x 18 | 80 | 28 | 11.0 | 9.0 | 24024 |
| UNF 5/8 x 18 | 80 | 28 | 12.0 | 9.0 | 24026 |
| UNF 3/4 x 16 | 95 | 32 | 14.0 | 11.0 | 24030 |
| UNF 7/8 x 14 | 100 | 36 | 18.0 | 14.5 | 24034 |
| UNF 1" x 12 | 110 | 40 | 18.0 | 14.5 | 24038 |

Application:

for general use

- non abrasive material up to 900 N/mm²
- unalloyed and low alloyed steel
- for through and blind holes
- for thread cutting by hand

How to order/esempio come ordinare:

UNC 1/4 = 23014
 UNC 1/4, No. 1 = 23014-1
 UNC 1/4, No. 2 = 23014-2
 UNC 1/4, No. 3 = 23014-3

Applicazione:

per uso universale

- Materiali con buona trucioidibilità fino a R 900 N/mm²
- Acciaio non legati e scarsamente legati
- Fori passanti e ciechi
- Uso manuale

