



**STI-Taps (Second Lead)**  
for Wire-Thread-Inserts

**Maschi STI**  
per inserti riportati



**Form D**

**HSS-G**

**BSW/BSF**

Nominal Diameter D	B	L1	L2	D2	∩	Art.-No.
<b>BSW</b>						
1/8 x 40	3.9	53.0	13.0	4.0	3.15	03201
3/16 x 24	6.0	56.0	19.0	6.3	5.00	03202
1/4 x 20	7.8	72.0	22.0	8.0	6.30	03203
5/16 x 18	9.6	80.0	24.0	10.0	8.00	03204
3/8 x 16	11.4	85.0	25.0	8.0	6.30	03205
7/16 x 14	13.2	95.0	30.0	11.2	9.00	03206
1/2 x 12	15.2	102.0	32.0	12.5	10.00	03207
9/16 x 12	16.8	102.0	32.0	12.5	10.00	03208
5/8 x 11	18.6	112.0	37.0	14.0	11.20	03209
11/16 x 11	20.2	112.0	37.0	14.0	11.20	03210
3/4 x 10	22.0	118.0	38.0	16.0	12.50	03211
7/8 x 9	25.5	130.0	45.0	18.0	14.00	03212
1" x 8	29.1	138.0	48.0	20.0	16.00	03213
<b>BSF</b>						
3/16 x 32	5.7	66.0	19.0	6.3	5.00	03251
1/4 x 26	7.5	72.0	22.0	8.0	6.30	03253
5/16 x 22	9.3	80.0	24.0	10.0	8.00	03255
3/8 x 20	11.0	85.0	25.0	8.0	6.30	03256
7/16 x 18	12.8	89.0	29.0	9.0	7.10	03257
1/2 x 16	14.6	95.0	30.0	11.2	9.00	03258
9/16 x 16	16.2	102.0	32.0	12.5	10.00	03259
5/8 x 14	18.0	112.0	37.0	14.0	11.20	03260
11/16 x 14	19.6	112.0	37.0	14.0	11.20	03261
3/4 x 12	21.5	118.0	38.0	16.0	12.50	03262
7/8 x 11	24.9	130.0	45.0	18.0	14.00	03264
1" x 10	28.4	138.0	48.0	20.0	16.00	03265

